



**GRAVITY CAST PVT. LTD.**  
**GRAVITY GROUP OF COMPANIES**

## Material - ASTM A757 Grade E1Q

**Standard Specification for Steel Castings, Ferritic and Martensitic, for Pressure-Containing and Other Applications, for Low-Temperature Service**

**Group - Ferrous Mild Steel Alloys**

**Sub Group - ASTM A757 / A757M Ferritic and Martensitic Steel Castings for Pressure-Containing and Low-Temperature Service**

**Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries**

**Grade Belongs to the Industry - Casting**

Chemical Composition			Heat Treatment	
Carbon	C %	0.220 max.	Normalising or Annealing or Hardening + Tempering	
Silicon	Si %	0.600 max.		
Manganese	Mn %	0.500 - 0.800		
Phosphorus	P %	0.025 max.		
Sulphur	S %	0.025 max.		
Chromium	Cr %	1.350 - 1.850		
Nickel	Ni %	2.500 - 3.500		
Molybdenum	Mo %	0.350 - 0.600		
Vanadium	V %	0.030 max.		
Copper	Cu %	0.500 max.		
Other	%	0.700 max.		
Iron	Fe %	Balance		
-	-	-		
-	-	-		
-	-	-		
-	-	-		

Cross Reference Table			
Material	Standard	Country	Grade Belong to the Industry
J42220	UNS	USA	Casting
1.6783	EN	European Union	Casting
1.6783	DIN	Germany	Casting
G 19 NiCrMo 12 6	EN	European Union	Casting
G 19 NiCrMo 12 6	DIN	Germany	Casting
A757 Grade E2N1, E2Q1	ASTM	USA	Casting
A757 Grade E2N2, E2Q2	ASTM	USA	Casting

**Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email [marketing@gravitycastindia.com](mailto:marketing@gravitycastindia.com)**

All information in our data sheets and website is indicative only and is not intended to be a substitute for the full specification from which it is extracted. It is intended to provide typical values to allow comparison between metal alloy option rather than a definitive statement of mechanical performance or suitability for a particular application as these will vary with temperature, product type and product application. It is presented apart from contractual obligations and does not constitute any guarantee of properties or of processing or application possibilities in individual cases. Our warranties and liabilities are stated exclusively in our terms of business.

**ONE STOP SOLUTION FOR METAL PARTS**